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INTERNATIONAL STANDARD

**Connectors for electrical and electronic equipment - Product requirements -
Part 2-111: Circular connectors - Detail specification for power connectors with
M12 screw-locking**



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CONTENTS

FOREWORD.....	5
1 Scope.....	8
2 Normative references.....	8
3 Terms and definitions.....	11
4 Technical information.....	11
4.1 Methods of termination.....	11
4.2 Connector coding, number of contacts, ratings and characteristics	11
4.3 Systems of levels.....	12
4.3.1 Performance level	12
4.3.2 Compatibility levels, according to IEC 61076-1.....	12
4.4 Classification into climatic categories.....	13
4.5 Creepage and clearance distances.....	13
4.6 Current-carrying capacity	13
4.7 Marking	13
4.8 Safety aspects	13
5 Dimensional information.....	13
5.1 General	13
5.2 Fixed connectors	14
5.2.1 General.....	14
5.2.2 Style EM	14
5.2.3 Style FM	15
5.2.4 Style EF	17
5.2.5 Style FF	17
5.2.6 Style IM	18
5.2.7 Style IF	19
5.3 Free connectors	20
5.3.1 General.....	20
5.3.2 Style JM.....	21
5.3.3 Style KM	21
5.3.4 Style LM	22
5.3.5 Style MM.....	22
5.3.6 Style JF	24
5.3.7 Style KF	24
5.3.8 Style LF	25
5.3.9 Style MF	26
5.4 Interface dimensions.....	27
5.4.1 F-coding	27
5.4.2 K-coding	30
5.4.3 L-coding.....	32
5.4.4 M-coding.....	37
5.4.5 S-coding	40
5.4.6 T-coding	42
5.5 Engagement (mating) information.....	45
5.6 Sizing gauges and retention force gauges	48
6 Characteristics	49
6.1 General	49

6.2	Pin assignment and other definitions	49
6.3	Classification into climatic categories.....	49
6.4	Electrical characteristics.....	50
6.4.1	Rated insulation voltage – Rated impulse withstand voltage – Pollution degree	50
6.4.2	Voltage proof.....	50
6.4.3	Current-carrying capacity.....	51
6.4.4	Contact resistance	52
6.4.5	Insulation resistance	52
6.5	Mechanical characteristics.....	52
6.5.1	Mechanical operation	52
6.5.2	Insertion and withdrawal forces	53
6.5.3	Contact retention in insert.....	53
6.5.4	Polarizing and coding method	53
6.6	Other characteristics.....	53
6.6.1	Vibration (sinusoidal).....	53
6.6.2	Shock	54
6.6.3	Degree of protection provided by enclosures (IP code)	54
6.6.4	Shielding properties	54
6.7	Marking of insulation material (plastics)	54
7	Test schedule.....	54
7.1	General	54
7.1.1	General.....	54
7.1.2	Climatic category	54
7.1.3	Creepage and clearance distances	54
7.1.4	Arrangement for contact resistance measurement	55
7.1.5	Arrangement for dynamic stress tests	55
7.1.6	Wiring of specimens	56
7.2	Test schedules	57
7.2.1	Basic (minimum) test schedule	57
7.2.2	Full test schedule.....	57
Annex A (informative)	Recommended outer diameter of the female connector body.....	65
Annex B (informative)	Orientation of cable outlet in relation to coding	66
Bibliography.....		67

Figure 1 – Fixed connector, male contacts, mounting with thread M12 × 1, with wire ends, single hole mounting thread M16 × 1,5.....	15
Figure 2 – Fixed connector, male contacts, mounting with thread M12 × 1, with wire ends, single hole mounting thread M20 × 1,5.....	16
Figure 3 – Fixed connector, female contacts, mounting with thread M12 × 1, with wire ends, single hole mounting thread M16 × 1,5.....	17
Figure 4 – Fixed connector, female contacts, mounting with thread M12 × 1, with wire ends, single hole mounting thread M20 × 1,5.....	18
Figure 5 – Fixed connector, male contacts, mounting with thread M12 × 1, with wire ends, single hole mounting thread M16 × 1,5, rear mounting.....	19
Figure 6 – Fixed connector, female contacts, mounting with thread M12 × 1, with wire ends, single hole mounting thread M16 × 1,5, rear mounting.....	20
Figure 7 – Rewirable connector, male contacts, straight version, with locking nut.....	21
Figure 8 – Rewirable connector, male contacts, right angled version, with locking nut	21

Figure 9 – Non-rewirable connector, male contacts, straight version, with locking nut.....	22
Figure 10 – Non-rewirable connector, male contacts, right angled version, with locking nut.....	23
Figure 11 – Rewirable connector, female contacts, straight version, with locking nut	24
Figure 12 – Rewirable connector, female contacts, right angled version with locking nut.....	25
Figure 13 – Non-rewirable connector, female contacts, straight version with locking nut	25
Figure 14 – Non-rewirable connector, female contacts, right angled version, with locking nut.....	26
Figure 15 – F-coding male side.....	27
Figure 16 – F-coding female side	28
Figure 17 – Contact position for F-coding front view.....	29
Figure 18 – K-coding male side.....	30
Figure 19 – K-coding female side	31
Figure 20 – Contact position K-coding front view	32
Figure 21 – L-coding male side with one female contact.....	33
Figure 22 – L-coding female side with one male contact.....	34
Figure 23 – Contact position L-coding front view.....	36
Figure 24 – M-coding male side	37
Figure 25 – M-coding female side	38
Figure 26 – Contact position M-coding front view.....	39
Figure 27 – S-coding male side.....	40
Figure 28 – S-coding female side	41
Figure 29 – Contact position S-coding front view	42
Figure 30 – T-coding male side.....	43
Figure 31 – Contact position T-coding front view.....	45
Figure 32 – Engagement (mating) information	46
Figure 33 – Gauge requirements	49
Figure 34 – Contact resistance arrangement	55
Figure 35 – Dynamic stress test arrangement.....	56
Figure A.1 – Diameter of the female connector body	65
Figure B.1 – Orientation of cable outlet for angled connectors in relation to the coding	66
Table 1 – Ratings of connectors.....	12
Table 2 – Styles of fixed connectors	14
Table 3 – Dimensions of style EM, Figure 1.....	15
Table 4 – Dimensions of style FM, Figure 2.....	16
Table 5 – Dimensions of style EF, Figure 3	17
Table 6 – Dimensions of style FF, Figure 4	18
Table 7 – Dimensions of style IM, Figure 5.....	19
Table 8 – Dimensions of style IF, Figure 6	20
Table 9 – Styles of free connectors	20
Table 10 – Dimensions of style JM, Figure 7	21
Table 11 – Dimensions of style KM, Figure 8.....	22
Table 12 – Dimensions of style LM, Figure 9	22

Table 13 – Dimensions of style MM, Figure 10.....	23
Table 14 – Dimensions of style JF, Figure 11	24
Table 15 – Dimensions of style KF, Figure 12.....	25
Table 16 – Dimensions of style LF, Figure 13	26
Table 17 – Dimensions of style MF, Figure 14	26
Table 18 – Dimensions for Figure 15	28
Table 19 – Dimensions for Figure 16	29
Table 20 – Dimensions for Figure 18	31
Table 21 – Dimensions for Figure 19	32
Table 22 – Dimensions for Figure 21	34
Table 23 – Dimensions for Figure 22	35
Table 24 – Dimensions for Figure 24	38
Table 25 – Dimensions for Figure 25	39
Table 26 – Dimensions for Figure 27	41
Table 27 – Dimensions for Figure 28	42
Table 28 – Dimensions for Figure 30	44
Table 29 – Connectors dimensions in mated and locked position.....	46
Table 30 – Gauges	49
Table 31 – Climatic category	49
Table 32 – Rated insulation voltage – Rated impulse withstand voltage – Pollution degree	50
Table 33 – Voltage proof	51
Table 34 – Current-carrying capacity	52
Table 35 – Number of mechanical operations	52
Table 36 – Insertion and withdrawal forces.....	53
Table 37 – Polarizing Insertion forces.....	53
Table 38 – Number of test specimens	57
Table 39 – Test group P	58
Table 40 – Test group AP.....	59
Table 41 – Test group BP.....	61
Table 42 – Test group CP.....	62
Table 43 – Test group DP.....	63
Table 44 – Test group EP.....	64
Table 45 – Test group NP.....	64
Table A.1 – Diameter of the female connector body, dimension x, coding F, K, L, M, S, and T	65

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Connectors for electrical and electronic equipment - Product requirements - Part 2-111: Circular connectors - Detail specification for power connectors with M12 screw-locking

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IEC 61076-2-111 has been prepared by subcommittee 48B: Electrical connectors, of IEC technical committee 48: Electrical connectors and mechanical structures for electrical and electronic equipment. It is an International Standard.

This second edition cancels and replaces the first edition published in 2017. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) The structure of this document has been adapted to the new IEC template for standards. New subclauses have been added. In Clause 5 and Clause 6, technical specifications have been updated.
- b) This document no longer includes the mating faces for M12 E-coded connectors.

c) Annex B (informative) Orientation of cable outlet in relation to coding has been added.

The text of this International Standard is based on the following documents:

Draft	Report on voting
48B/3169/FDIS	48B/3180/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

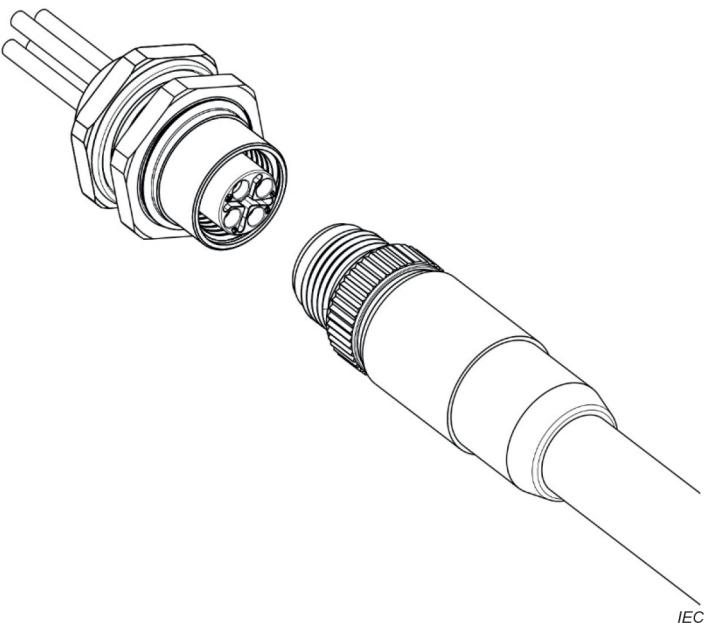
The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 61076 series, published under the general title *Connectors for electrical and electronic equipment – Product requirements*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under webstore.iec.ch in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn, or
- revised.

IEC SC 48B – Electrical connectors Specification available from: IEC General secretariat or from the addresses shown on the inside cover.	IEC 61076-2-111 Ed 2
DETAIL SPECIFICATION in accordance with IEC 61076-1	
	<p>Circular connectors Power connectors with M12 screw-locking Male and female connectors Male and female contacts Rewirable – Non-rewirable</p> <p>Free cable connectors Straight and right-angled connectors Fixed connectors Flange mounting Single hole mounting</p>

1 Scope

This part of IEC 61076-2 describes 4- to 6-way circular connectors with M12 screw-locking with current ratings 8, 12 or 16 A per contact and voltage ratings of 50 V AC / 60 V DC or 630 V according to their coding, that are typically used for power supply and power applications in industrial premises.

These connectors consist of both fixed and free connectors, either rewirable or non-rewirable. Male connectors have round contacts Ø1,0 mm and Ø1,5 mm.

The different codings provided by this document prevent the mating of differently coded male or female connectors to any other similarly sized interfaces, covered by other standards and the cross-mating between the different codings provided by this document.

NOTE 1 M12 is the dimension of the thread of the screw locking mechanism of these circular connectors.

NOTE 2 Several other IEC standards are available covering additional styles of circular connectors with M12 × 1 screw-locking, see Bibliography.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60050-581, *Advance edition of the International Electrotechnical Vocabulary - Chapter 581: Electromechanical components for electronic equipment*

IEC 60068-1, *Environmental testing - Part 1: General and guidance*

IEC 60068-2-20, *Environmental testing – Part 2-20: Tests – Test Ta and Tb: Test methods for solderability and resistance to soldering heat of devices with leads*

IEC 60068-2-60, *Environmental testing - Part 2: Tests - Test Ke: Flowing mixed gas corrosion test*

IEC 60352-2, *Solderless connections - Part 2: Crimped connections - General requirements, test methods and practical guidance*

IEC 60352-3, *Solderless connections - Part 3: Accessible insulation displacement (ID) connections - General requirements, test methods and practical guidance*

IEC 60352-4, *Solderless connections - Part 4: Non-accessible insulation displacement (ID) connections - General requirements, test methods and practical guidance*

IEC 60352-5, *Solderless connections - Part 5: Press-in connections - General requirements, test methods and practical guidance*

IEC 60352-6, *Solderless connections - Part 6: Insulation piercing connections - General requirements, test methods and practical guidance*

IEC 60352-7, *Solderless connections - Part 7: Spring clamp connections - General requirements, test methods and practical guidance*

IEC 60352-9, *Solderless connections - Part 9: Ultrasonically welded connections - General requirements, test methods and practical guidance*

IEC 60512-1, *Connectors for electrical and electronic equipment - Tests and measurements - Part 1: Generic specification*

IEC 60512-1-2, *Connectors for electronic equipment - Tests and measurements - Part 1-2: General examination - Test 1b: Examination of dimension and mass*

IEC 60512-2-1, *Connectors for electronic equipment - Tests and measurements - Part 2-1: Electrical continuity and contact resistance tests - Test 2a: Contact resistance - Millivolt level method*

IEC 60512-3-1, *Connectors for electronic equipment - Tests and measurements - Part 3-1: Insulation tests - Test 3a: Insulation resistance*

IEC 60512-4-1, *Connectors for electronic equipment - Tests and measurements - Part 4-1: Voltage stress tests - Test 4a: Voltage proof*

IEC 60512-5-1, *Connectors for electronic equipment - Tests and measurements - Part 5-1: Current-carrying capacity tests - Test 5a: Temperature rise*

IEC 60512-6-3, *Connectors for electronic equipment - Tests and measurements - Part 6-3: Dynamic stress tests - Test 6c: Shock*

IEC 60512-6-4, *Connectors for electronic equipment - Tests and measurements - Part 6-4: Dynamic stress tests - Test 6d: Vibration (sinusoidal)*

IEC 60512-9-1, *Connectors for electronic equipment - Tests and measurements - Part 9-1: Endurance tests - Test 9a: Mechanical operation*

IEC 60512-9-2, *Connectors for electronic equipment - Tests and measurements - Part 9-2: Endurance tests - Test 9b: Electrical load and temperature*

IEC 60512-11-3, *Connectors for electronic equipment - Tests and measurements - Part 11-3: Climatic tests - Test 11c: Damp heat, steady state*

IEC 60512-11-4, *Connectors for electronic equipment - Tests and measurements - Part 11-4: Climatic tests - Test 11d: Rapid change of temperature*

IEC 60512-11-7, *Connectors for electronic equipment - Tests and measurements - Part 11-7: Climatic tests - Test 11g: Flowing mixed gas corrosion test*

IEC 60512-11-9, *Connectors for electronic equipment - Tests and measurements - Part 11-9: Climatic tests - Test 11i: Dry heat*

IEC 60512-11-10, *Connectors for electronic equipment - Tests and measurements - Part 11-10: Climatic tests - Test 11j: Cold*

IEC 60512-11-12, *Connectors for electronic equipment - Tests and measurements - Part 11-12: Climatic tests - Test 11m: Damp heat, cyclic*

IEC 60512-12-1, *Connectors for electronic equipment - Tests and measurements - Part 12-1: Soldering tests - Test 12a: Solderability, wetting, solder bath method*

IEC 60512-12-2, *Connectors for electronic equipment - Tests and measurements - Part 12-2: Soldering tests - Test 12b: Solderability, wetting, soldering iron method*

IEC 60512-12-3, *Connectors for electronic equipment – Tests and measurements – Part 12-3: Soldering tests – Test 12c: Solderability, de-wetting*

IEC 60512-13-2, *Connectors for electronic equipment - Tests and measurements - Part 13-2: Mechanical operation tests - Test 13b: Insertion and withdrawal forces*

IEC 60512-13-5, *Connectors for electronic equipment - Tests and measurements - Part 13-5: Mechanical operation tests - Test 13e: Polarizing and keying method*

IEC 60512-14-7, *Electromechanical components for electronic equipment - Basic testing procedures and measuring methods - Part 14: Sealing tests - Section 7: Test 14g: Impacting water*

IEC 60512-16-5, *Connectors for electronic equipment - Tests and measurements - Part 16-5: Mechanical tests on contacts and terminations - Test 16e: Gauge retention force (resilient contacts)*

IEC 60512-19-3, *Electromechanical components for electronic equipment - Basic testing procedures and measuring methods - Part 19: Chemical resistance tests - Section 3: Test 19c - Fluid resistance*

IEC 60512-23-3, *Connectors for electrical and electronic equipment - Tests and measurements - Part 23-3: Screening and filtering tests - Test 23c: Shielding effectiveness of connectors and accessories - Line injection method*

IEC 60529, *Degrees of protection provided by enclosures (IP code)*

IEC 60664-1:2020, *Insulation coordination for equipment within low-voltage systems - Part 1: Principles, requirements and tests*

IEC 60999-1, *Connecting devices - Electrical copper conductors - Safety requirements for screw-type and screwless-type clamping units - Part 1: General Requirements and particular requirements for clamping units for conductors from 0,2 mm² up 35 mm² (included)*

IEC 61076-1, *Connectors for electrical and electronic equipment - Product requirements - Part 1: Generic specification*

IEC 61984:2008, *Connectors - Safety requirements and tests*

IEC 62197-1, *Connectors for electronic equipment - Quality assessment requirements - Part 1: generic specification*

IEC TR 63040, *Guidance on clearances and creepage distances in particular for distances equal to or less than 2 mm - Test results of research on influencing parameters*

ISO 21920-1, *Geometrical product specifications (GPS) - Surface texture: Profile - Part 1: Indication of surface texture*

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IEC 60050-195:2021, *International Electrotechnical Vocabulary (IEV) - Part 195: Earthing and protection against electric shock*

IEC 60998-2-1, *Connecting devices for low-voltage circuits for household and similar purposes - Part 2-1: Particular requirements for connecting devices as separate entities with screw-type clamping units*

IEC 61076-2, *Connectors for electronic equipment - Product requirements – Part 2: Sectional specification for circular connectors*

IEC 61076-2-010, *Connectors for electrical and electronic equipment - Product requirements - Part 2-010: Circular connectors - Detail specification for connectors with outer or inner push-pull locking mechanism, based on mating interfaces according to IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 and IEC 61076-2-113*

IEC 61076-2-012, *Connectors for electrical and electronic equipment - Product requirements - Part 2-012: Circular connectors - Detail specification for connectors with inner push-pull locking mechanism, based on M12 connector interfaces according to IEC 61076-2-101, IEC 61076-2-109, IEC 61076-2-111 and IEC 61076-2-113*

IEC 61076-2-101, *Connectors for electrical and electronic equipment - Product requirements - Part 2-101: Circular connectors - Detail specification for M12 connectors with screw-locking*

IEC 61076-2-107, *Connectors for electronic equipment - Product requirements - Part 2-107: Detail specification for circular hybrid connectors M12 with electrical and fibre-optic contacts with screw-locking*

IEC 61076-2-109, *Connectors for electronic equipment - Product requirements - Part 2-109: Circular connectors - Detail specification for connectors with M12 × 1 screw-locking, for data transmission frequencies up 500 MHz*

IEC 61076-2-113, *Connectors for electronic equipment - Product requirements - Part 2-113: Circular connectors - Detail specification for connectors with M12 screw-locking with power and signal contacts for data transmission with frequency up 100 MHz*

ISO 11469, *Plastics - Generic identification and marking of plastic products*
